Graphic Finishing partners

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SERVICE MANUAL Gfp FT60

March 2019

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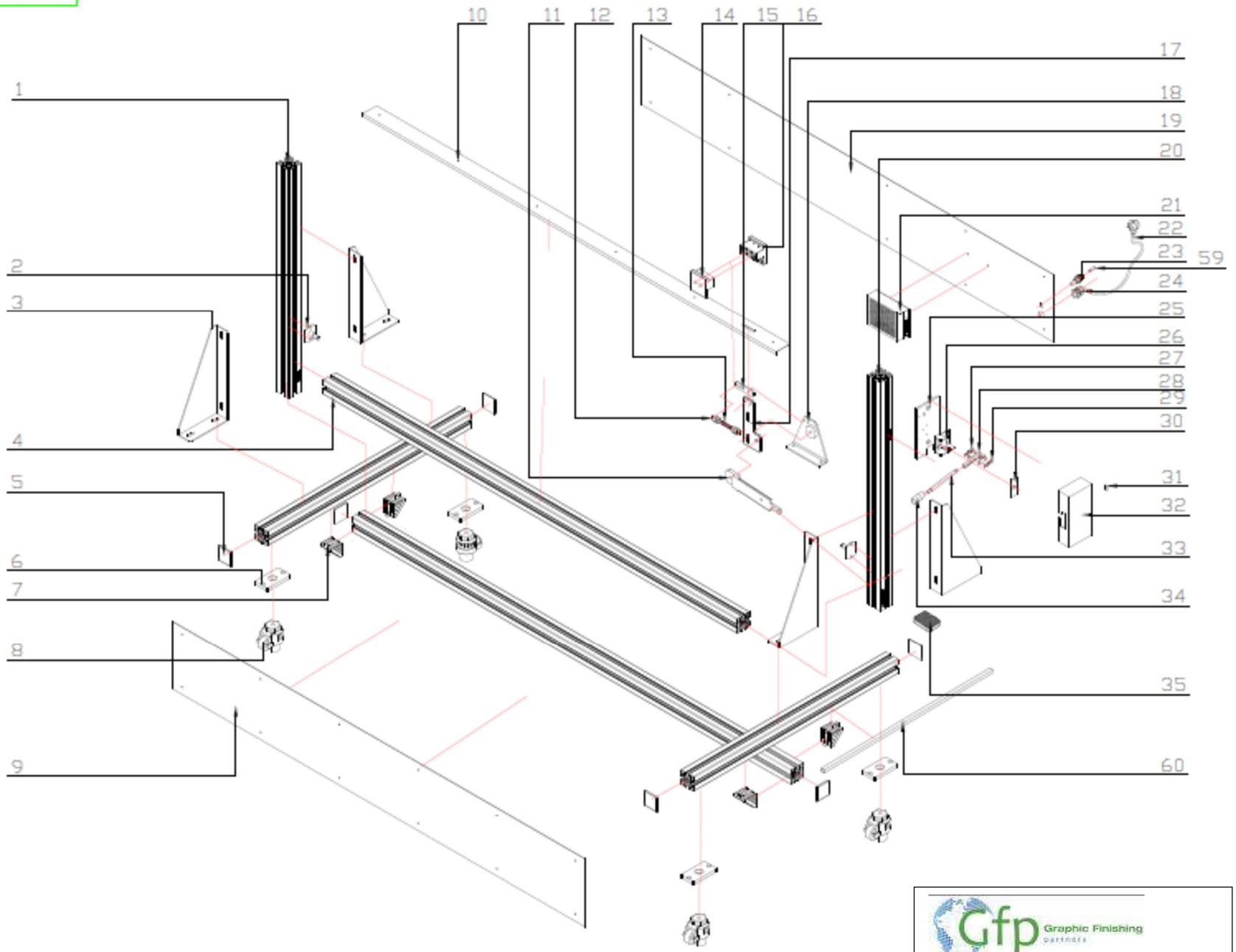
Drawing Number	Part Number	Description	QTY	View #
1	21050484	Chassis 50X50 left riser	1	1
2	21060966	Shaft support under platform gas spring	2	1
3	21011910	Reinforcing plate of the platform chassis	4	1
4	21050481	Chassis 50X50 upper long pipe	1	1
5	38400012	Endcap	6	1
6	21060970	Trundle subplate	4	1
7	38400013	External angle	4	1
8	38100118	Foam wheel	4	1
9	21011911	Front backplate of lower supporting beam	1	1
10	21011913	Upper backplate of lower supporting beam	1	1
11	21060981	Control rod of locking pairs	1	1
12	21060982	Locking spring pin	2	1
13	21130216	Locking spring	1	1
14	21020217	Locking stopper left	1	1
15	21060983	Supporting plate of locking spring base	1	1
16	21020218	Locking stopper right	1	1
17	21060980	Supporting arm of locking pairs	1	1
18	21060984	Control rod of locking pairs	1	1
19	21011912	Rear backplate of lower supporting beam	1	1
20	21050483	Chassis 50X50 right riser	1	1
21	22330140	On/off power supply	1	1
22	22150015	American 3-wire power cable	1	1
23	22030002	Fuse holder	1	1
24	22300003	Wire tensioner	1	1
25	21060967	Gas spring control frame subplate	1	1
26	11020109	Drawing of gas spring control frame	1	1

Drawing Number	Part Number	Description	QTY	View Number
27	21011908	Limiting plate of platform control column	2	1
28	21060974	Connecting rod for control of platform stay wire	1	1
29	21011907	Stay wire fixing clamp	2	1
30	21060971	Fixing plate of gas spring control frame	1	1
31	22220011	Ship type switch	1	1
32	21011906	Gas spring control frame housing	1	1
33	21060973	Connecting rod of control handle	1	1
34	38100027	Handle sleeve	1	1
35	21020219	Locking control rod pedal	1	1
36	38400011	Endcap	4	2
37	21020214	Lower part of platform hinge support	4	2
38	21020215	Upper part of platform hinge support	2	2
39	21020216	Upper endcap of platform hinge support	2	2
40	21060969	Platform hinge supporting spacer	4	2
41	38300102	Gas spring KQL600-50N	2	2
42	21060965	Upper spindle support of platform gas spring	2	2
43	21060968	Platform hinge support spindle	2	2
44	21200016	Platform lighting subplate	1	2
45	38300105	Anti-cutting plate of upper platform	8	2
46	21200017	L anti-injuring angle	1	2
47	21011915	Platform anti-cutting strip	2	2
48	21220075	Guide plate	4	2
49	21060975	Guide T nut	4	2
50	11020110	Film-feeding guide	2	2
51	38300103	Dipper handle	4	2
52	21011914	Platform rolling-face strip	2	2

Drawing Number	Part Number	Description	QTY	View Number
53	21050477	Long platform 40X 40 long straight pipe	2	2
54	38300104	Universal ball	24	2
55	21011909	Supporting plate of upper platform roller	1	2
56	21050478	Upper platform 40X40 short external horizontal pipe	2	2
57	21060972	Platform control column	4	2
58	21050479	Upper platform 40X40 short internal horizontal pipe	3	2
59	22020003	Fuse tube	1	1
60	38100119	Flat sealing groove strip	8m	1
61	38100120	Flat sealing groove strip	8m	2
62	21190053	LED lamp-A	1	3
63	21190054	LED lamp-B	1	3
64	21190055	LED lamp-C	2	3
65	21190056	LED lamp-D	2	3
66	21190057	LED lamp-E	1	3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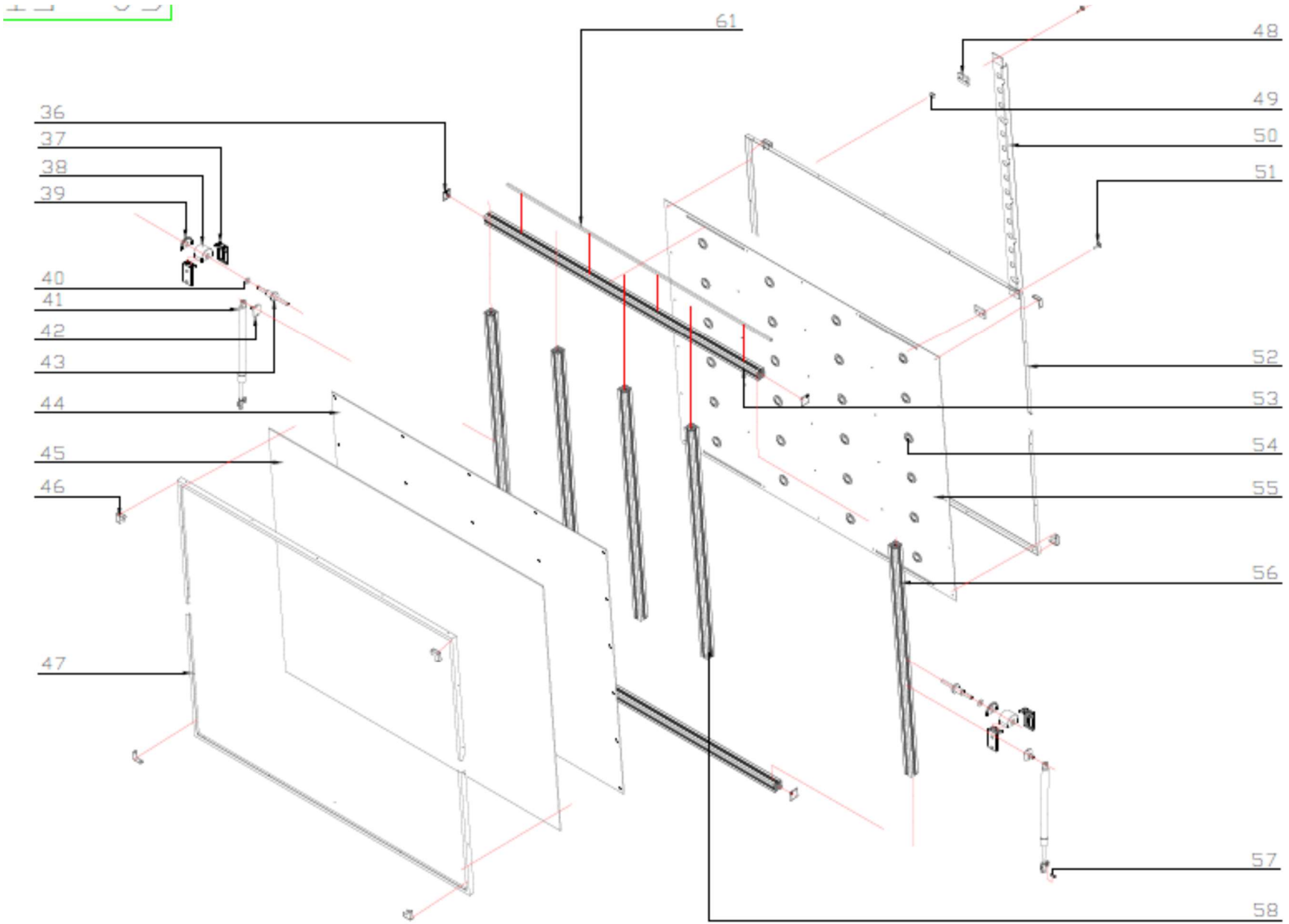
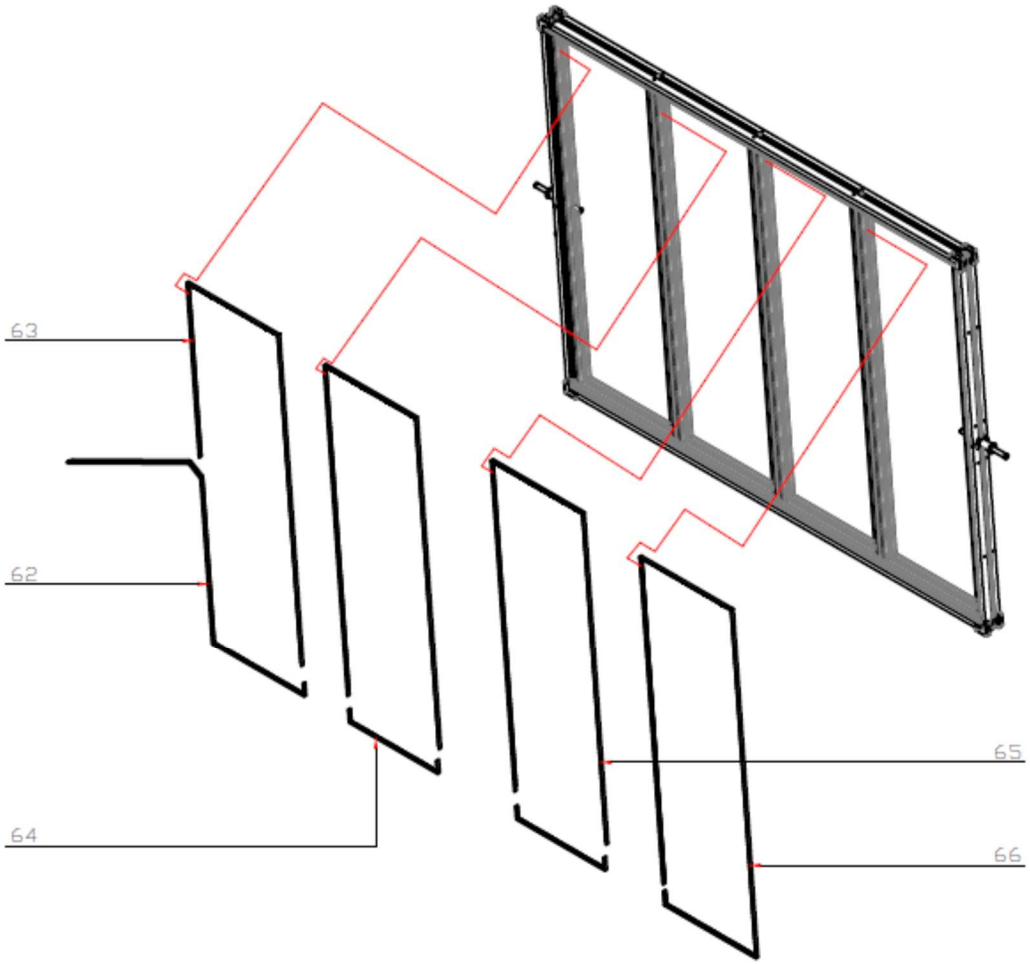
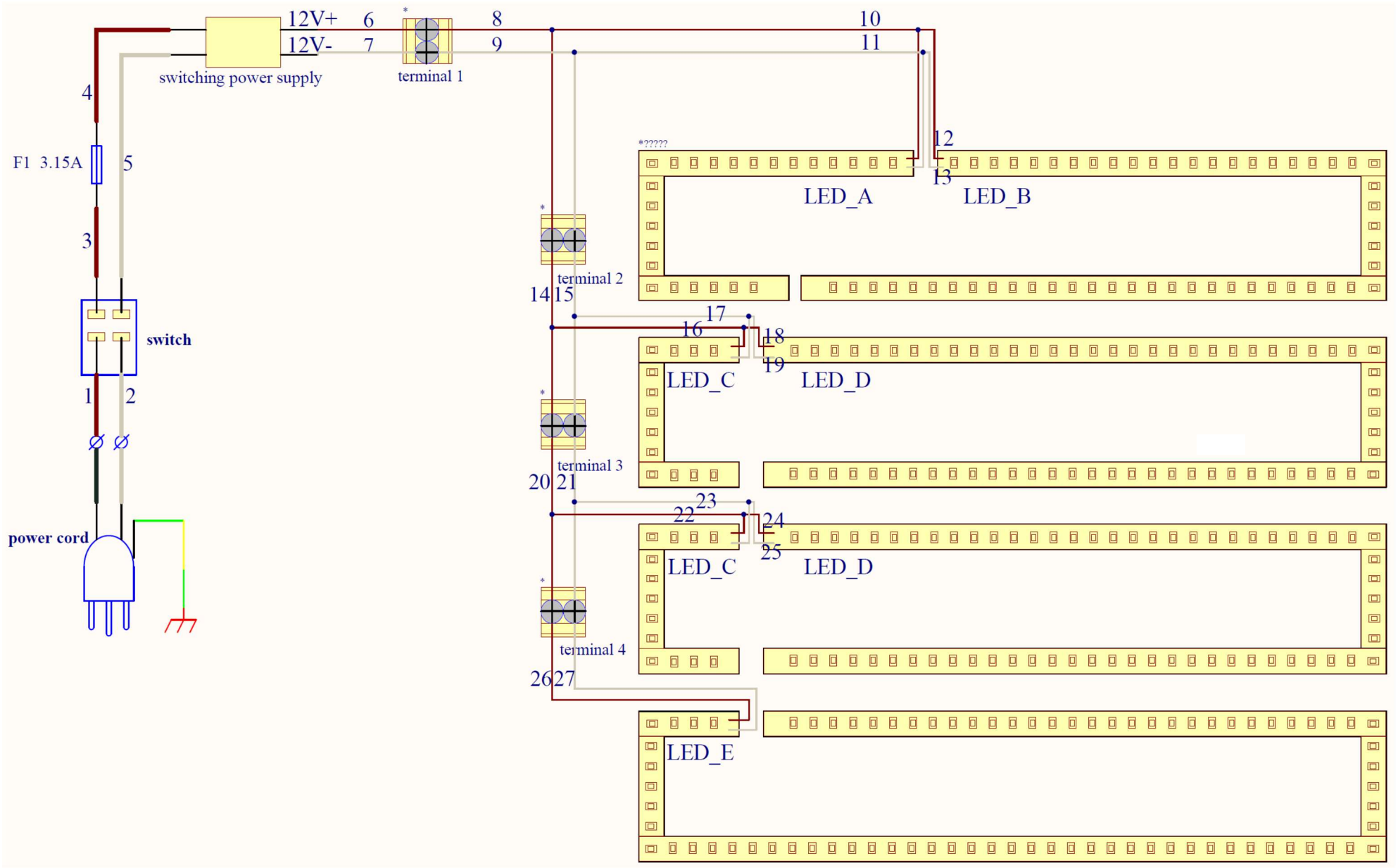
View 1 Frame



View 2 Tables



View 3 LED Grid



FT60 Wiring Diagram