

# **Gfp** Laminating Film Products

Easier application. Better image. Longer life.

Gfp Pressure-Sensitive Lamination films are developed for trouble-free finishing of the most demanding wide format applications for flexible media substrates, indoors or out. Each film not only protects the printed image from UV rays, contamination and abrasion; it also improves the printed image by increasing depth, contrast and useful life.

# **Economy PSA Overlaminate Films**

These Monomeric PVC based films have UV inhibitors for indoor or short-term outdoor graphics for up to 2 year durability with vertical exposure under normal conditions. Each soft calendared PVC is coated with 1 mil (25  $\mu$ ) permanent solvent acrylic adhesive. This adhesive is protected by a 70# (105 gsm) white paper release liner coated both sides with PE and siliconized on the release side. Monomeric PVC overlaminates provide affordable protection against harmful UV rays, dirt, and abrasion.

Gloss - Crystal clear 3.2 mil (80  $\mu$ ) PVC reflects light to produce crisp vibrant colors.(Gloss level >90 @ 60° reflection) Signage, POP displays, Posters and Photographic images.

**Luster** - Slightly textured 3.2 mil (80  $\mu$ ) PVC reduces glare while offering wide color range like gloss. (Gloss level 25-40 @ 60° reflection) *Promotional displays and event signage.* 

**Matte** - Flat textured 3.2 mil (80  $\mu$ ) PVC provides little light reflection diminishing color intensity. (Gloss level 10-20 @ 60° reflection) *Trade show graphics, POP displays.* 

**Textured Matte 3 mil** - Crystalline textured 3.2 mil (80  $\mu$ ) PVC minimizes glare, adds scuff-resistance. (Gloss level 5-15 @ 85° reflection) *POP displays, Trade show graphics, and Banner stands*. UL 410 Approved for slip-resistance of *interior floor graphics*.

**Textured Matte 5mil** - Crystalline textured 5.0 mil (125  $\mu$ ) PVC: Adds rigidity to Graphics. (Gloss level 6-10 @ 85° reflection) *Trade show panels, mouse pads, counter mats, and placemats.* UL 410 Approved for slip-resistance of *interior floor graphics*.

#### Intermediate PSA Overlaminate Films

These Polymeric PVC based films have added UV inhibitors for indoor or medium-term outdoor graphics for up to 5 year durability with vertical exposure under normal conditions. Each soft calendared PVC has more complex plasticizers to improve outdoor durability and minimize shrinkage from plasticizer migration. The PVC is coated with 1 mil (25  $\mu$ ) permanent solvent acrylic adhesive. This adhesive is protected by a 70# (105 gsm) white paper release liner coated signage or high-end indoor graphics requiring extra protection.

**Gloss** –Reflective 3.2 mil (80  $\mu$ ) PVC produces rich depth of color, image contrast and vibrancy. (Gloss level >90 @ 60° reflection) Longer term outdoor banners, commercial signs, displays and flat surface vehicle graphics

**Luster** –Low reflection 3.2 mil (80  $\mu$ ) PVC for less glare and better viewing from all angles. (Gloss level 25-40 @ 60° reflection) *Promotional displays, event signage* 

**Matte** – Flat surface 3.2 mil (80  $\mu$ ) PVC absorbs light for a softer look with a muted color palette. (Gloss level 10-20 @ 60° reflection) *Trade show graphics, POP displays* 





### Specialty PSA Overlaminate films

Special use films for indoor or short -term outdoor graphics for up to 2 year durability with vertical exposure under normal conditions. Each substrate is coated with 1 mil (25  $\mu$ ) permanent solvent acrylic adhesive. The adhesive is protected by a 70# (105 gsm) white paper release liner coated both sides with PE and siliconized on the release side.

Anti-Graffiti – 1.5 mil (36  $\mu$ ) Gloss clear, hard-coated polyester to protect image from vandalism. (Gloss level >90 @ 60° reflection) Spray paint easily removed with solvents protecting advertising signs, event graphics and displays.

**Dry Erase** - 2.0 mil (50  $\mu$ ) Gloss clear Polypropylene, suitable as a write/erase surface. (Gloss level >90 @ 60° reflection) Dry erase markers wipe clean for calendars, planners, maps, displays, courtroom graphics, and menu boards.

#### Linerless PSA Overlaminate Films

Linerless PSA is a self-wound overlaminate film without a release liner and offers a cost-effective alternative finishing wide format inkjet prints, screen or UV printed boards or labels. Available in a Polypropylene substrate for applications up to one year or Polyester for indoor or outdoor graphics up to 5-year durability with vertical exposure under normal conditions. Each is coated with 0.8 mil  $(20\mu)$  permanent water-based acrylic adhesive with a release coating that eliminates the need for a paper liner and is compatible with digital media printed with solvent, eco-solvent or latex ink jet inks and screen or UV printed boards. Janus films cost less and runs faster than PVC based films. Non-toxic and phthalate-free, they comply with California's Prop 65 chemical requirements.

# **POLYPROPYLENE** – 2 mil (50 μ) Biaxially Oriented Polypropylene (BOPP)

**Gloss** – Clean, shiny surface portrays high-quality and protects from handling and displaying Wide Format Digital ink jet graphics, screen or UV printed boards, signage or displays **Matte** – Silky surface texture creates flat image look to colors and protection from fingerprints.

Trade show graphics, POP displays, screen or UV printed boards, signage or displays

### **POLYESTER**-1 mil (25 $\mu$ ) Polyester (PET)

**Gloss** - Non-yellowing, glass-like PET enhances image color, depth and vibrancy.

Digital ink jet product labels, stickers, signs, POP displays, advertising signs, banner stands

#### KraftPaper

Brown Kraft paper 30# (40 gsm) made from virgin fibers with low re-pulped mill scrap content, and double-side machine calendared finished for smooth operation. It is used as a backing paper for PSA film single-sided lamination to protect laminator rollers from adhesive buildup.

Gfp Laminating film is suitable for signage on flat or slightly curved surfaces with vertical exposure under normal conditions, and application temperatures of 40° F to 176° F. Durability of the laminate (whether Monomeric or Polymeric) depends on the proper drying/curing/outgassing of the ink. Printed PVC must be allowed to dry for 24-48 hours at 70° F prior to lamination to allow residual solvent to evaporate. Failure to do so may result in delamination tunneling and shrinkage of the PVC and/ or adhesive failure.

These durability estimates apply only to the laminating film not to the printed image. They are based on accelerated aging tests and outdoor exposure, under conditions experienced in vertical exposure and in "normal" temperate climates. Exposure to severe humidity and ultraviolet light as in Southern States or desert regions, will cause rapid deterioration. This also applies to polluted area, high altitude, horizontal and/or south-facing exposure where durability may be divided by 2. Because of these varying climate conditions, there is no standard outdoor durability; it is only a reference for choosing the proper product.

#### Important notice

Gfp products are warranted to be free from defects in material and workmanship (see Gfp Product Warranty statement). Product information is based on research the company believes to be reliable; however, such information is given without guarantee an does not constitute a warrant. Purchasers should undertake their own evaluation of the product prior to use to independently determine the suitability of the product to their specific application and the purchaser shall assume all risks regarding such use.





# **TECHNICAL SPECIFICATIONS**

Economy l	Economy UV PSA Overlaminate						
Substrate	3.2 mil (80μ) Calendared Monomeric PVC	Finishes	Gloss Level				
	Textured Matte- 3.2 mil (80μ) and 5 mil (125μ)	Gloss	>90 @ 60° reflection				
Adhesive	1.0 mil (25μ) Permanent Clear Solvent-based Acrylic	Luster	25-40 @ 60° reflection				
Liner	70# (105 gsm) White Siliconized Paper	Matte	10-20 @ 60° reflection				
Durability	Up to 2 years, vertical exposure outdoors	Textured Matte 3 mil	5-15 @ 60° reflection				
Textured I	Watte - UL 410 approved for slip resistance on interior floors	Textured Matte 5 mil	6-10 @ 60° reflection				

Intermedi	Intermediate UV PSA Overlaminate						
Substrate	3.2 mil (80µ) Calendared Polymeric PVC	Finishes	Gloss Level				
Adhesive	1.0 mil (25µ) Permanent Clear Solvent-based Acrylic	Gloss	>90 @ 60° reflection				
Liner	70# (105 gsm) White Siliconized Paper	Luster	25-40 @ 60° reflection				
Durability	Up to 5 years, vertical exposure outdoors	Matte	10-20 @ 60° reflection				

Specialty -	Anti-Graffiti PSA Overlaminate					
Substrate	1.5 mil (37μ) Clear Hard Coated Polyester (PET)	Finishes	Gloss Level			
Adhesive	1.0 mil (25μ) Permanent Clear Solvent-based Acrylic	Gloss	>90 @ 60° reflection			
Liner	70# (105 gsm) White Siliconized Paper					
Durability	Durability Up to 2 years, vertical exposure outdoors					

Specialty -	Specialty - Dry Erase PSA Overlaminate						
Substrate	rrate 2.0 mil ( 50μ) Clear Polypropylene (OPP) Finishes Gloss Level						
Adhesive	1.0 mil (25µ) Permanent Clear Solvent-based Acrylic	Gloss	>90 @ 60° reflection				
Liner	70# (105 gsm) White Siliconized Paper						
Durability	Ourability Up to 2 years, vertical exposure outdoors						

Linerless PSA Overlaminate - Polypropylene (BOPP)							
Substrate	e 2.0 mil (50μ) Clear Biaxially Oriented Polypropylene (BOPP) Finishes Gloss Level						
Adhesive	esive 0.8 mil (20µ) Permanent Optically Clear Water-based Acrylic Gloss 75 @ 60° reflec						
Liner	NONE	Matte	7 @ 60° reflection				
Durability	ty Up to 1 year, vertical exposure outdoors						
	Non-toxic and phthalate-free, California Prop 65 compliant						
Linerless F	SA Overlaminate - Polyester (PET)						
Substrate	trate 1 mil (25µ) Clear Polyester (PET) Finishes Gloss Level						
Adhesive	e 0.8 mil (20μ) Permanent Optically Clear Water-based Acrylic Gloss 85 @ 60° reflection						
Liner	NONE						
Durability	Durability Up to 5 years, vertical exposure outdoors						
	Non-toxic and phthalate-free, California Prop 65 compliant						

Kraft Pape	er	
1	30# (409 gsm) Virgin fibers with low re-pulped mill scrap pap Finish double-side machine calendared	Brown
Adhesive	None	





# **ROLL SIZES AND PART NUMBERS**

<b>Economy Film</b>	ns		Intermediat	e Films		Linerless	PSA Films	
	Part number	Roll Size		Part number	Roll Size	77	Part number	Roll Size
						Polypropyl	ene	
Gloss	PSG - 5430	54" x 30'	Gloss	ODG - 5430	54" x 30'	Gloss	LPG - 51100	51" x100'
	PSG - 25150	25" x 150'	S. ASAM	ODG - 54150	54" x 150'	D. 1045.07	LPG - 51300	51" x 300'
	PSG - 30150	30" x 150'		ODG - 60150	60" x 150'		LPG - 54300	54" x 300'
	PSG - 38150	38" x 150'					LPG - 60300	60" x 300'
	PSG - 43150	43" x 150'	Luster	ODL - 5430	54" x 30'			
	PSG - 51150	51" x 150'		ODL - 54150	54" x 150'	Matte	LPM - 51100	51" x100'
	PSG - 54150	54" x 150'		ODL - 60150	60" x 150'		LPM - 51300	51" x 300'
	PSG - 61150	61' x 150'					LPM - 54300	54" x 300'
			Matte	ODM - 5430	54" x 30'		LPM - 60300	60" x 300'
Luster	PSL - 5430	54" x 30'	0.000.000.000.000	ODM - 54150	54" x 150'	Polyester		
54005000	PSL - 25150	25" x 150'		ODM - 60150	60" x 150'	Gloss	LPET G - 5450	54" x 50'
	PSL - 30150	30" x 150'					LPET G - 30300	30" x 300'
	PSL - 38150	38" x 150'	Specialty Fil	mc			LPET G - 54300	54" x 300'
	PSL - 43150	43" x 150'	Specialty Fil	Part number	Roll Size		LPET G - 60300	60" x 300'
				Part Humber	ROII SIZE		The comment of the co	00 X 300
	PSL - 51150	51" x 150'				<b>Kraft Pap</b>	er	
	PSL - 51300	51" x 300'	Anti-Graffitti	PAG - 5430	54" x 30'		Part number	Roll Size
	PSL - 54150	54' x 150'		PAG - 38150	38" x 150'			
	PSL - 61150	61' x 150'		PAG - 54150	54" x 150'		KPB - 25450	25" x 450'
	PSL - 61300	61' x 300'					KPB - 30450	30" x 450'
			Dry Erase	PDR - 5430	54" x 30'		KPB - 38450	38" x 450'
Matte	PSM - 5430	54" x 30'	7.30.4	PDR - 51150	51" x 150'		KPB - 43450	43" x 450'
	PSM - 25150	25" x 150'		PDR - 54150	54" x 150'		KPB - 51450	51" x 450'
	PSM - 30150	30" x 150'	e.				KPB - 55450	55" x 450'
	PSM - 38150	38" x 150'					KPB - 61450	61" x 450'
	PSM - 43150	43" x 150'						
	PSM - 51150	51" x 150'				-		
	PSM - 54150	54" x 150'						
	PSM - 61150	61' x 150'						
Textued 3 mil	TM3 - 5430	54" x 30'						
	TM3 - 38150	38" x 150'						
	TM3 - 43150	43" x 150'						
	TM3 - 51150	51" x 150'						
	TM3 - 54150	54" x 150'						
	TM3 - 61150	61" x 150'						
Tautumad C!	TN45 5430	E 4" v 20"						
Textured 5 mil	TM5 - 5430	54" x 30'						
	TM5 - 38150	38" x 150'						
	TM5 - 51150	51" x 150'						

Your local Dealer is



TM5 - 54150

TM5 - 51150

54" x 150'

61" x 150'